

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
18 March 2004 (18.03.2004)

PCT

(10) International Publication Number
WO 2004/022151 A1

(51) International Patent Classification⁷: **A61M 39/22**

(21) International Application Number:
PCT/IB2003/003166

(22) International Filing Date: 5 August 2003 (05.08.2003)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
MI2002A001895 6 September 2002 (06.09.2002) IT

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(81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE (utility model), DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

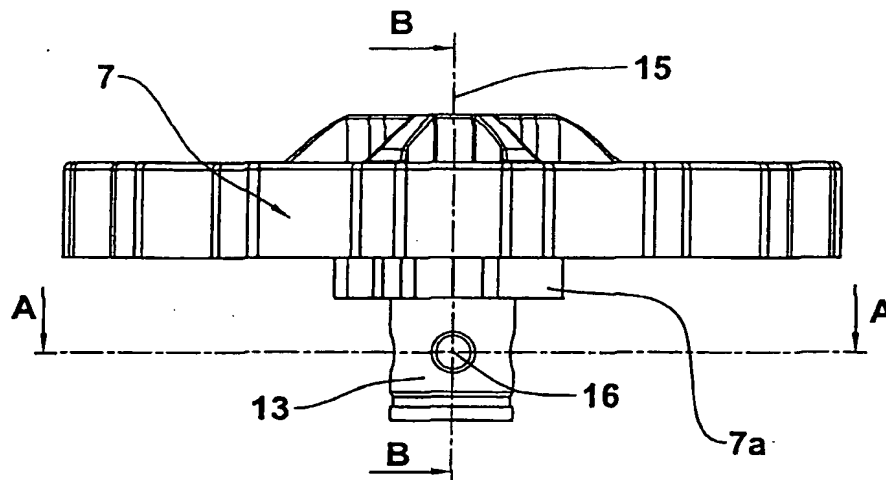
(84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

— with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: **MULTIWAY WAVE**



(57) Abstract: What is provided is a flow shut-off element, particularly for use in the medical field of peritoneal dialysis, consisting of a valve body (2) having an inner cavity (3) and a plurality of accesses (4, 5, 6); a selector having a projecting portion inserted into the inner cavity of the valve body and movable relative to the latter into a predetermined number of operating positions to create predetermined paths in which the fluid flow is permitted and/or shut off between the said accesses. Also provided is an auxiliary element interposed in a removable way between the valve body and the selector, this element having positioning means to enable an operator to determine when one of the said predetermined operating positions of the selector has been reached.

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MULTIWAY VALVE

DESCRIPTION

Background of the Invention.

The present invention relates to a flow shut-off
5 element.

In particular, the flow shut-off element according to the present invention is intended for applications in the medical field and, in greater detail, this device can be used in circuits for peritoneal dialysis.

10 As is known, a circuit for peritoneal dialysis consists of at least one tube connected to the patient's peritoneal cavity; in practice, the tube consists of a surgically implanted fixed catheter having an outlet inside the peritoneal cavity, and a portion outside the
15 body to which is connected a further length of tubing designed to be replaced periodically.

The circuit thus has a first infusion line connected to one or more bags containing fresh fluid for introduction into the patient's peritoneal cavity and a
20 second drainage line for the waste fluid, designed to carry the fluid located in the patient's peritoneal cavity to one or more bags for subsequent disposal.

In particular, the infusion and drain lines are joined by a Y-connector to a third line in communication with
25 the fixed catheter and consequently with the peritoneal cavity.

Briefly, in a peritoneal dialysis operation the dialysis fluid which has remained for the necessary time in the patient's peritoneal cavity has to be
30 drained off and sent to the collection bags for disposal, and the Y-connector then has to be flushed through by passing fresh fluid from the infusion line

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to the drain line, after which, in a final stage of infusion, a fresh fluid has to be introduced into the patient's peritoneal cavity.

Consequently, in order to carry out the aforesaid operations, it is necessary to use shut-off elements capable of operating in the area of the junction between the various tubes to ensure the correct flow of the fluids.

A first known technique requires the use of clamps (at least one for each tube), which are operated manually, thus mechanically deforming the tubing to the point at which its cross section is completely closed.

In particular, for carrying out the aforesaid operations, the infusion line is first closed to allow the fluid to pass from the patient towards the disposable bags; secondly the tubing leading towards the peritoneal cavity is closed, enabling the connection area to be washed by passing fresh fluid towards the disposable fluid bag, after which the drain line is closed, thus allowing fresh fluid to be introduced into the peritoneal cavity.

Clearly, since manual opening and closing operations have to be performed on the tubing, a degree of experience and attention is required from the user who might otherwise make mistakes in the sequence of stages, or even carry out incorrect operations which could result in serious harm to the patient's health.

A further known technique according to Patent no. EP 768099 requires the use of a stopcock consisting of a valve body on which three channels for the passage of fluids converge.

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The valve body has a central cavity which communicates with the aforesaid channels, and which is designed to receive a projecting portion of a movable selector.

5 The rotation of the selector creates different paths for the fluid within the stopcock, these paths being created simply by the angular position of the said selector.

10 This stopcock is also provided with suitable projections located within the cavity formed by the valve body, and with corresponding notches formed on a cylindrical portion of the said selector.

15 In practice, the function of these elements is to signal to the user that the correct angular positions of the selector have been reached, these positions providing an optimal predetermined passage of fluid within the stopcock.

However, the known technique summarized above has certain drawbacks and/or operational limitations.

20 In the first place, the valves of the known type described above have no versatility at all, and are difficult to adapt.

If these devices were to be modified and/or adapted in any way, it would be necessary to replace most parts, if not all, of the stopcock.

25 Furthermore, with the aforementioned shut-off element it is not possible to specify the sequence of successive operations which the valve is to perform; in particular, the operator only has the sensation of correct positioning in the various operating
30 conditions, but there is no indication as to the correctness of the valve opening/closing sequence being executed by the device.

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Summary of the Invention.

The object of the present invention is therefore essentially to overcome the aforesaid drawbacks.

5 A first object of the invention is to provide a flow shut-off element which is as versatile and adaptable as possible.

10 A further object of the invention is to maintain maximum reliability of the device without essentially detracting from the intrinsic simplicity of construction of the known devices, and while also keeping the costs low, in view of the fact that the valves to which the invention relates are generally of the disposable type.

15 A subsidiary object of the invention is to provide a shut-off element in which the correct sequence of operations is made compulsory, in such a way that a user cannot inadvertently carry out these operations in an incorrect temporal sequence.

20 Finally, a further object is to prevent the re-use of these valves when they have already been used.

These and other objects which will be made clear in the course of the description are essentially achieved by a flow shut-off element according to the present claims.

Brief Description of the Drawings.

25 Further characteristics and advantages will be made clear by the following detailed description of a preferred, but not exclusive, embodiment of a flow shut-off element according to the illustrations in the attached drawings, in which:

30 - Figure 1 shows a perspective view of a valve body according to the present invention;

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- Figure 2 shows a view from above of the body of Figure 1;
- Figure 3 shows a transverse section through the valve body shown in Figure 1;
- 5 - Figure 4 shows a longitudinal section through the valve body shown in Figure 1;
- Figure 5 shows an auxiliary element which can be associated with the valve body shown in Figure 1;
- 10 - Figure 6 shows a detail of the positioning means of the auxiliary element of Figure 5;
- Figure 7 shows a lateral view in partial section of the auxiliary element of Figure 5;
- Figure 8 shows in a perspective view from above a selector which can be associated with the valve
15 body shown in Figure 1;
- Figure 9 shows in a perspective view from below the selector shown in Figure 8;
- Figure 10 shows in a lateral view the selector shown in Figure 8;
- 20 - Figure 11 shows a section taken through the line A-A of the selector of Figure 10;
- Figure 12 shows a transverse section taken through the line B-B of the selector of Figure 10;
- Figure 13 shows in a schematic way a variant of
25 the auxiliary element of Figure 5; and
- Figure 14 shows in a schematic way a circuit for peritoneal dialysis.

Detailed Description.

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With reference to the aforesaid figures, the number 1 indicates the whole of a flow shut-off element for use, in particular, in medical applications, and more particularly in circuits for peritoneal dialysis.

- 5 As shown in Figure 14, the shut-off element 1 is designed to operate (as explained more fully below) in the area of the junction of the infusion line 100 and the drain line 200 with the inlet line 300 leading to the patient's peritoneal cavity.
- 10 To provide greater structural detail, it can be seen that the shut-off element consists of a valve body 2 (see Figures 1 to 4) which has an essentially discoid profile and has a plurality of accesses 4, 5 and 6, of which there are three in this particular case, designed
- 15 to be connected, respectively, to the infusion line 100, to the drain line 200, and to the patient line 300.

In particular, the terminal portions of the tubes forming the aforementioned lines are engaged with the

20 projecting portions of these accesses and the connection is secured by the friction generated between the material forming the tubes and the material, for example polycarbonate, from which the valve body is made.

- 25 The accesses 4, 5 and 6 thus form three channels which can put the infusion line 100, drain line 200 and patient line 300 directly into fluid communication with an inner cavity 3 of the valve body 2.

The flow shut-off element 1 also comprises a selector 7

30 (see Figures 8 to 12) also of essentially discoid shape, which can be associated with the valve body 2 and is movable relatively to the latter into a predetermined number of operating positions in which it forms, by interacting with the said valve body,

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predetermined paths in which the flow of the fluid is permitted and/or shut off between the said accesses 4, 5 and 6.

In particular, the selector, made for example from
5 polyethylene by injection moulding, is provided with a projecting portion 13 which has an essentially cylindrical profile and is at least partially shaped in a complementary way to the inner cavity 3 of the valve body 2.

10 It should be noted that the portion 13 can alternatively have a conical shape (obviously with a small degree of taper), in order to improve the fluidtightness between the said portion 13 and the cavity 3.

15 In particular, in operating conditions, the selector 7 is mounted on the valve body 2 in such a way that the projecting portion 13 is inserted into the cavity 3 in a fluidtight way.

The projecting portion 13 has a cross section (shown in
20 Figure 11) in which can be seen channels 16 designed to interact with the accesses 4, 5 and 6 formed in the valve body 2 in order to create various paths for the fluid within the shut-off element, according to the relative angular positions of the selector 7 and the
25 valve body 2.

In detail, the first, second and third accesses 3, 4 and 5 are brought into fluid communication in a predetermined sequence by relative rotations of the selector about the axis of rotation 15.

30 According to the peritoneal dialysis procedure, the selector 7 must be capable of switching the shut-off element at least between a condition in which the flow of fluid is prevented; a condition in which fluid

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passes from the third to the second access 6, 5, in which the fluid is allowed to drain from the patient's peritoneal cavity 301 to the waste bags 201; a condition in which fluid passes from the first to the second access 4, 5, in which the connector is washed by making fresh fluid pass towards the waste bag 201; and a condition in which fluid passes from the first to the third access 4, 6, in which fresh fluid can be infused from the bags 101 into the patient's peritoneal cavity 301. The configuration of the channels 16 and the arrangement of the accesses 4, 5 and 6 is such that a rotation of the selector from an initial position in the direction of the arrow 23 shown in Figure 8 makes it possible to pass in succession from the fluid flow shut-off condition to the drain condition, to the washing condition and then to the infusion condition, finally reaching a condition in which the passage of fluid is stopped within the shut-off element.

Advantageously, the shut-off element according to the present invention also comprises an auxiliary element 8 shown in Figures 5, 6, 7 and 13, which also has an essentially discoid shape and is designed to be removably associated with the valve body 2.

In this context it should be noted that the valve body 2 is provided with one or preferably numerous locating blocks 25, which, more precisely, consist of small catches projecting from the channels 4, 5 and 6 (see Figure 1); these locating blocks enable the auxiliary element 8 to be positioned correctly on the said valve body.

As can be seen in Figure 7, the auxiliary element 8 has corresponding notchs 26 designed to receive the said locating blocks 25 of the valve body 2.

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During assembly, the auxiliary element 8 is positioned to bear on the valve body 2 and then the projecting portion 13 of the selector is inserted into the cavity 3 of the valve body where it is engaged by a snap fit.

- 5 It should also be noted that the valve body has an inner perimetric wall 21 delimiting the inner cavity 3.

In a corresponding way, the auxiliary element 8 has a central through cavity 24, through which an upper portion 21a of the perimetric wall 21 passes during
10 assembly.

The selector 7 is also provided with a circular ring 7a which is coaxial with the projecting portion 13 and interacts with this portion to delimit a cavity 14 for engagement with the valve body 2.

- 15 In other words, the upper portion 21a of the perimetric wall 21 is designed to be inserted and guided in its movement by the engagement cavity 14 of the said selector into a condition in which the various components are engaged.

- 20 Turning now to the illustration in Figure 5, it can be seen that the auxiliary element 8 is provided with positioning means 9 for determining when one of the predetermined operating positions of the selector is reached.

- 25 In particular, the selector 7 can comprise a predetermined number of catches and/or notches 10 (a plurality of notches being provided in the illustrated embodiment), while the positioning means 9 can have at least one corresponding catch or notch 11 (in the
30 present case, a single locking catch is provided) designed to engage in at least one of the said catches and/or notches 10.

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The positioning means 9 consist, in particular, of an elastic element 12 which extends along a curved axis from the main body of the auxiliary element 8 and has the locking catch 11 at its free end. This catch 11
5 interacts, in particular, with the notches 10 of the selector 7, which are formed on the aforesaid circular ring 7a. In particular, following a rotation of the selector 7, the configuration of the notches 10 and the catch 11 is such that the elastic element 12 is
10 deformed in a radial direction until the catch 11 snaps into an angularly successive notch 10.

The particular configuration of the catch 11 and the notches 10 is such that the selector 7 can rotate with respect to the valve body 2 only in the direction
15 indicated by the number 23 in Figure 8.

Rotation in the opposite direction is prevented by the undercut of the catch 11 which bears on the corresponding undercuts formed in the circular ring of the selector (see, in particular, Figure 9).

20 It can be seen in Figure 6 that the positioning means 9 also comprise a stop projection 22 which can form a mechanical stop to the rotary movement of the selector 7.

In particular, the function of the stop projection 22
25 is to delimit the end of travel of the selector 7.

In other words, when the valve body 2, the auxiliary element 8 and the selector 7 have been assembled together in the correct initial position, it is possible to make successive rotations of the selector
30 in the direction indicated by the arrow 23 of Figure 8 into the various operating conditions of the shut-off element.

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The reaching of the various stages of operation is indicated by the snap-fitting of the catch 11 into the corresponding notches 10, and, when all the operating positions have been passed through in sequence, the
5 stop projection 22 interacts with the said notches 10 and thus prevents further rotation in the direction of the arrow indicated by the reference 23.

At the same time, the catch 11 inserted into another corresponding notch 10 prevents movement in the reverse
10 direction, thus effectively preventing the re-use of the shut-off element.

Finally, it should be noted that the selector 7 has at least one aperture 17 for permitting views of corresponding areas of the underlying auxiliary
15 element.

Thus different positions of the selector 7 relative to the valve body 2 enable different portions of the upper surface 8a of the auxiliary element 8 to be viewed.

This upper surface 8a has, in particular, predetermined
20 visual representations 18 illustrated by way of example in Figures 5 and 13.

The representations 18 can be, in particular, graphic symbols and/or alphanumeric indications and/or colours relating to the paths in which the fluid flow is
25 permitted and/or shut off between the said accesses.

With reference to the screen-printed auxiliary element shown in Figure 5, it can be seen that, in the initial assembly position, the aperture 17 is located over the wording "START"; a first rotation in the direction of
30 the arrow 23 places the aperture over the wording "DRAIN" and at the same time the shut-off element moves from a condition in which no flow of fluid is permitted within the cavity 3 to a condition in which the fluid

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is allowed to drain from the patient's peritoneal cavity 310 to the waste bags 201.

A further rotation of the selector 7 places the aperture 17 over the wording "FLUSH", where the shut-off element is in the flushing condition, allowing fresh fluid to flow towards the waste bags 201.

A further rotation places the aperture 17 over the wording "FILL" and the configuration of the shut-off element is such that fresh fluid is allowed to flow towards the patient's peritoneal cavity 301.

A further rotation in the clockwise direction then places the aperture over the wording "END" in which no flow of fluid is permitted within the shut-off element.

In this final condition, it is no longer possible to carry out any rotation in either the clockwise or the anti-clockwise direction, and the said shut-off element therefore has to be removed.

Finally, as shown in Figure 8, the selector 7 has a grip portion 19 to enable the operator to rotate it with respect to the valve body 2; the grip portion 19 is, in particular, formed by suitable stiffening ribs 20 which extend transversely with respect to the axis of rotation 15.

The invention yields considerable advantages.

In the first place, the presence of an auxiliary body, which carries the screen-printed wording relating to the operations which the shut-off element is executing and also carries the positioning means which provide an active indication of the reaching of the correct position, imparts a greater versatility to the device.

This is because the shut-off element can be adapted simply by replacing the auxiliary disc in such a way

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that the wording and/or graphic representations appearing on it can be modified.

Additionally, a modification of the positioning means of this auxiliary element makes it possible to carry
5 out larger or smaller relative rotations and to stop the shut-off element in different angular positions.

These advantages are achieved without essentially affecting the simplicity of construction and the production costs of the shut-off element, which has to
10 be replaced after every use.

Furthermore, the particular configuration of the positioning means and of the corresponding notches present on the selector make it possible to specify a single direction of rotation and therefore a sequence
15 of the possible operations to be executed, with no possibility of any error by the operator.

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CLAIMS

1. Flow shut-off element comprising:
 - a valve body (2) having an inner cavity (3) and a plurality of accesses (4, 5, 6) communicating with the said inner cavity (3) to allow a flow of fluid; and
 - a selector (7) associated with the valve body (2) and movable relatively to the latter into a predetermined number of operating positions, the said selector (7) being active in the said inner cavity (3) to form, as a result of movements into the said operating positions, predetermined paths in which the fluid flow is permitted and/or shut off between the said accesses (4, 5, 6);
- 15 characterized in that it also comprises an auxiliary element (8) associated with the valve body (2) and made in the form of an independent body, the said auxiliary element (8) being provided with positioning means (9) to enable an operator to determine when one of the said predetermined operating positions of the selector has been reached.
2. Element according to claim 1, characterized in that the selector (7) comprises a predetermined number of catches and/or notches (10) designed to interact with the positioning means (9) to make it possible to perceive when the said predetermined operating positions of the selector (7) have been reached.
- 30 3. Element according to claim 2, characterized in that the positioning means (9) have at least one corresponding catch and/or notch (11) designed to

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be engaged in at least one of the said notches and/or catches (10).

4. Element according to any one of the preceding claims, characterized in that the positioning means (9) comprise an elastic element (12) having a locking catch (11) designed to interact with corresponding notches (10) present in the selector (7).
5. Element according to any one of claims 2 to 4, characterized in that the notches (10) of the selector (7) are formed in an essentially circular ring (7a) of the selector (7).
6. Element according to any one of the preceding claims, characterized in that the selector (7) comprises a projecting portion (13) designed to be inserted, in operating conditions, into the inner cavity (3) of the valve body (2), relative movements of the selector (7) with respect to the valve body (2) and to the auxiliary element (8) causing different operating positions to be reached.
7. Element according to claims 6 and 5, characterized in that the circular ring (7a) is essentially coaxial with the projecting portion (13), interacting with the latter to delimit a cavity (14) for engagement with the valve body (2).
8. Element according to claim 4, characterized in that the locking catch (11) is positioned at a free end of the elastic element (12).
9. Element according to claim 4 or 8, characterized in that the elastic element (12) has an essentially curved axis of extension.

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10. Element according to any one of the preceding claims, characterized in that the positioning means (9) comprise a stop projection (22) to form a mechanical stop to the movement of the selector (7).
11. Element according to any one of the preceding claims, characterized in that the positioning means (9) are shaped in such a way as to permit a relative rotation of the selector (7) with respect to the valve body (2) in only one direction (23).
12. Element according to any one of the preceding claims, characterized in that the auxiliary element (8) has a central through cavity (24).
13. Element according to claims 4, 10 and 12, characterized in that the locking catch (11), and preferably also the stop projection (22), face towards the said central through cavity (24) of the auxiliary element (8).
14. Element according to claim 6, characterized in that the projecting portion (13) of the selector (7) is of essentially cylindrical shape and is at least partially shaped to be complementary to the inner cavity (3) of the valve body (2).
15. Element according to claim 6, characterized in that the selector (7) is movable with respect to the valve body (2) and about an axis of rotation (15), the projecting portion (13) being preferably cylindrical and having its axis of extension coinciding with the axis of rotation (15).
16. Element according to claim 6, characterized in that the projecting portion (13) comprises predetermined channels (16) designed to interact with the accesses (4, 5 and 6) formed in the valve

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body (2) to create different fluid paths within the shut-off element according to the relative positions of the selector (7) with respect to the valve body (2).

5 17. Element according to any one of the preceding
claims, characterized in that the valve body (2)
comprises at least a first, a second and a third
access (4, 5 and 6) for the fluid, the selector
10 (7) being capable at least of switching the shut-
off element between a condition in which the flow
of fluid is prevented, a condition in which fluid
flows from the third to the second access (6, 5),
a condition in which fluid flows from the first to
the second access (4, 5), and a condition in which
15 fluid flows from the first to the third access (4,
6).

18. Element according to any one of the preceding
claims, characterized in that the selector (7) has
at least one aperture (17), different relative
20 positions of the selector (7) with respect to the
valve body (2) providing visual access through the
said aperture (17) to corresponding different
areas of the auxiliary element (8).

19. Element according to the preceding claim,
25 characterized in that the auxiliary body (8) has
on one of its surfaces (8a) facing the selector
(7) predetermined visual representations (18), the
said representations (18) being, in particular,
graphic symbols and/or alphanumeric indications
30 and/or colours relating to the paths in which the
fluid flow is shut off and/or permitted between
the said accesses.

20. Element according to any one of the preceding
claims, characterized in that the selector (7) has

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a grip portion (19) to enable a user to rotate it with respect to the valve body (2).

21. Element according to Claim 20, characterized in that the said grip portion (19) is delimited by stiffening ribs (20) extending transversely with respect to an axis of rotation (15).
22. Element according to claim 7, characterized in that the valve body (2) has an inner perimetric wall (21) forming the inner cavity (3), an upper portion (21a) of the said perimetric wall (21) being designed to be inserted and guided in its movement by the engagement cavity (14) of the selector (7).
23. Element according to any one of the preceding claims, characterized in that, in conditions of engagement of the valve body (7) with the auxiliary element (8), the inner perimetric wall (21) passes through the central through cavity (24).
24. Element according to any one of the preceding claims, characterized in that the selector (7) and/or the valve body (2) and/or the auxiliary element (8) are essentially discoid in shape.
25. Element according to claim 6, characterized in that the projecting portion (13), in operating conditions, is inserted in a fluidtight way into the inner cavity (3) of the valve body (2).
26. Element according to any one of the preceding claims, characterized in that the valve body (2) has at least one, and preferably several, locating blocks (25) to enable the auxiliary element (8) to be positioned correctly on the said valve body (2).

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27. Element according to claim 26, characterized in that the auxiliary element (8) has corresponding notches (26) designed to receive the said locating blocks (25) of the valve body (2).
- 5 28. Element according to any one of the preceding claims, characterized in that the auxiliary element (8) is removably associated with the valve body (2).
29. Flow shut-off element comprising:
- 10 - a valve body (2) having an inner cavity (3) and a plurality of accesses (4, 5, 6) communicating with the said inner cavity (3) to permit a flow of fluid; and
- 15 - a selector (7) associated with the valve body (2) and movable relatively to the latter into a predetermined number of operating positions, the said selector (7) being active in the said inner cavity (3) to form, as a result of movements into the said operating positions, predetermined paths in which the fluid flow is permitted and/or shut off between the said accesses (4, 5, 6),
- 20 characterized in that it also comprises an auxiliary element (8) associated with the valve body (2), the said auxiliary element (8) having on one of its surfaces (8a) facing the selector (7) predetermined visual representations (18), the said representations (18) preferably being graphic symbols and/or alphanumeric indications and/or colours relating to the paths in which the fluid is shut off and/or flows within the shut-off element.
- 25
- 30
30. Flow shut-off element comprising:

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- a valve body (2) having an inner cavity (3) and a plurality of accesses (4, 5, 6) communicating with the said inner cavity (3) to permit a flow of fluid; and
- 5 - a selector (7) associated with the valve body (2) and movable relatively to the latter into a predetermined number of operating positions, the said selector (7) being active in the said inner cavity (3) to form, as a result of movements into
10 the said operating positions, predetermined paths in which the fluid flow is permitted and/or shut off between the said accesses (4, 5, 6),

characterized in that it also comprises an auxiliary element (8) removably associated with
15 the valve body (2) and made in the form of an independent body, the said auxiliary element (8) being provided with positioning means (9) to enable an operator to determine when one of the said predetermined operating positions of the
20 selector has been reached, the selector (7) comprising an essentially circular ring (7a) in which is formed a predetermined number of notches (10) designed to interact with at least one corresponding catch (11) of the positioning means
25 (9), the said catch (11) being designed to be engaged in the said notches (10).

FIG.1

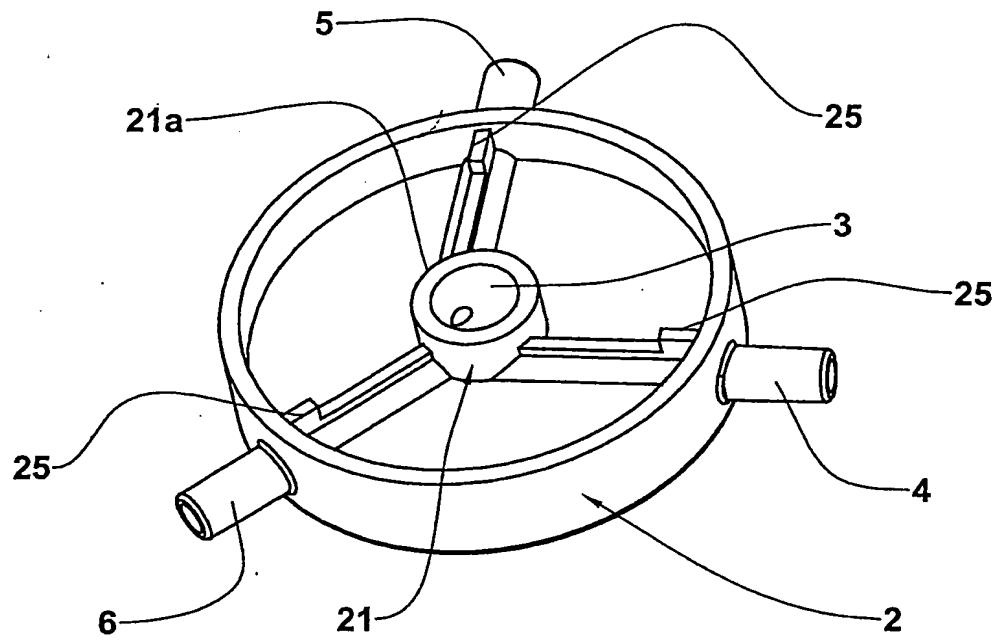


FIG.2

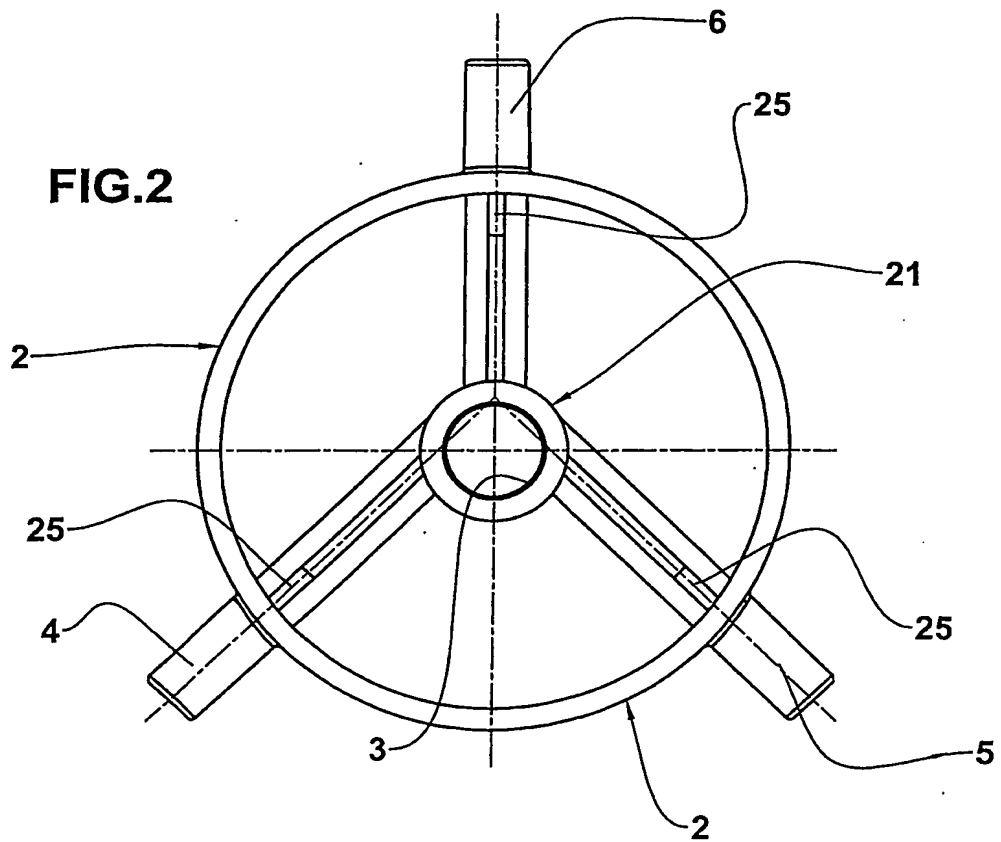


FIG.3

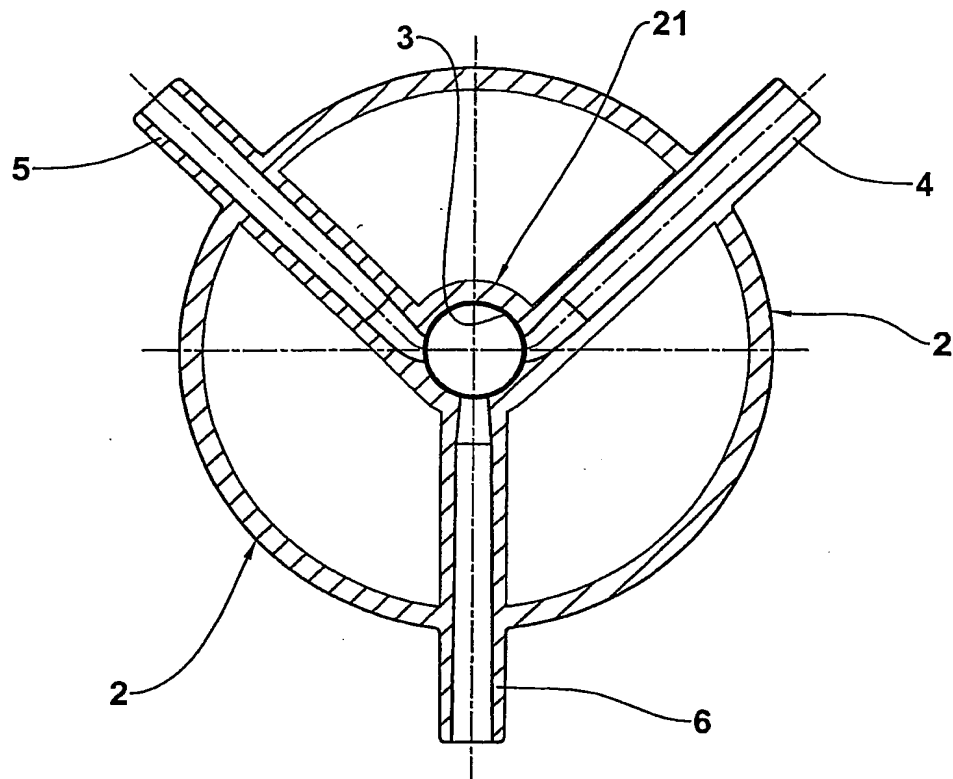


FIG.4

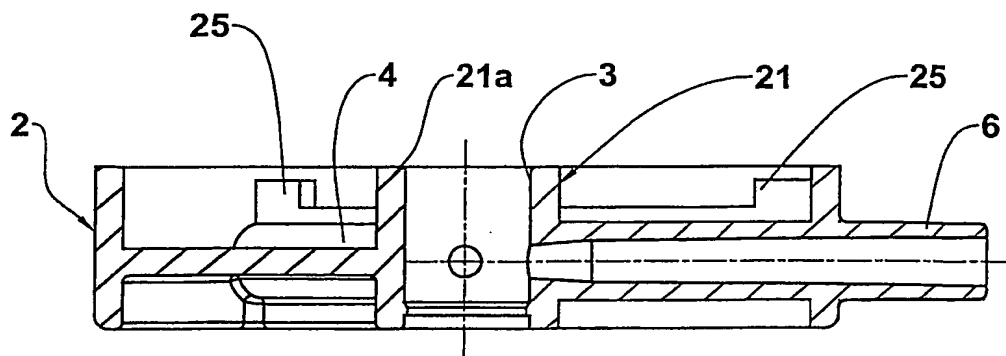


FIG.5

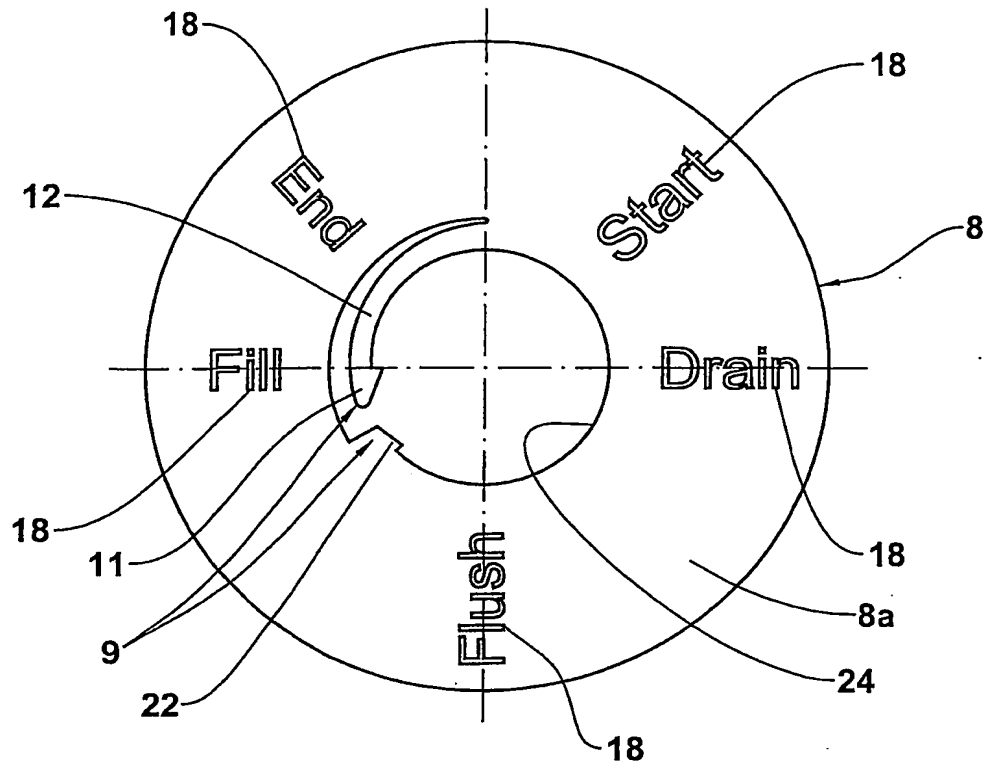


FIG.6

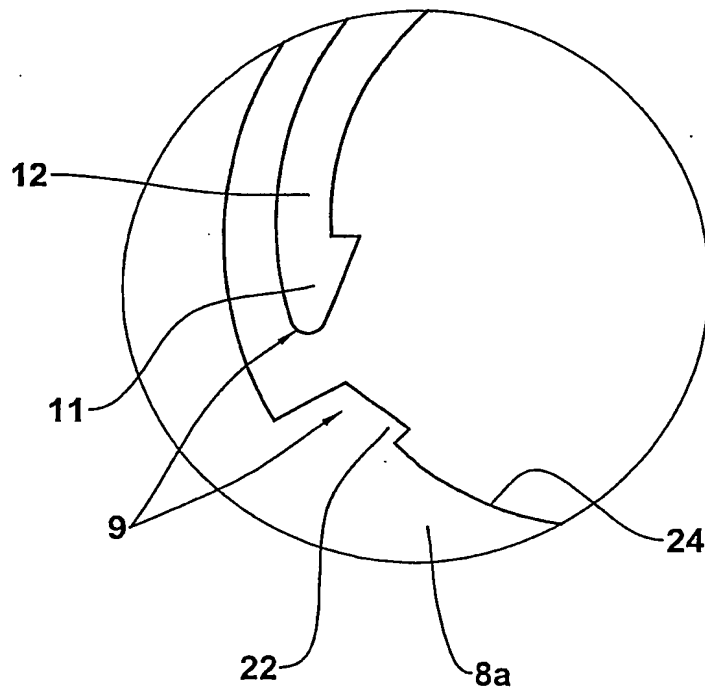


FIG.7

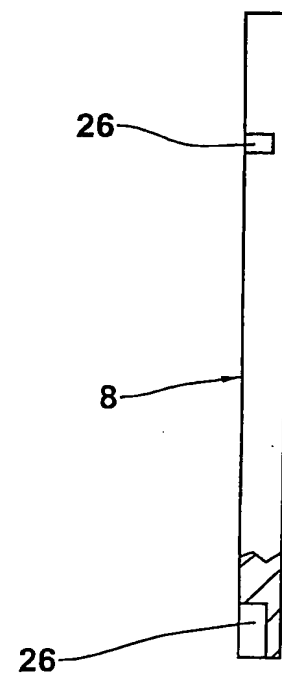


FIG.8

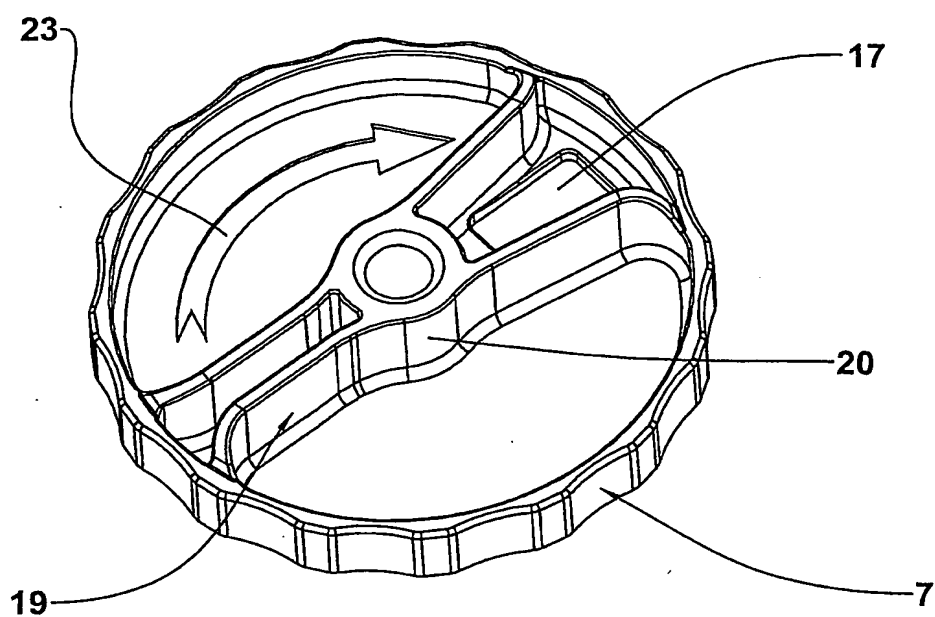


FIG.9

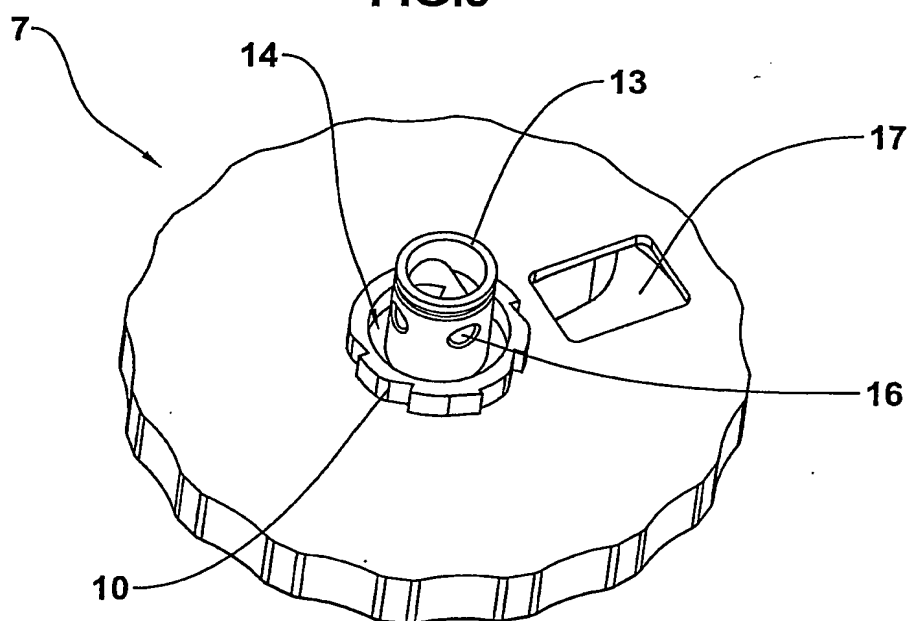


FIG.10

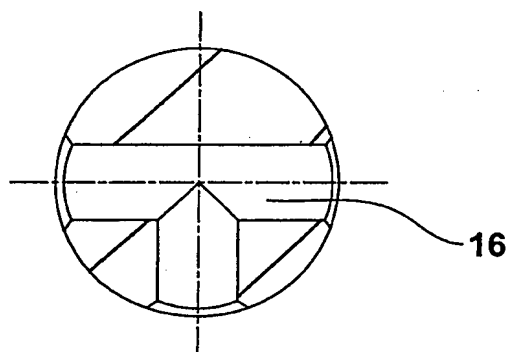
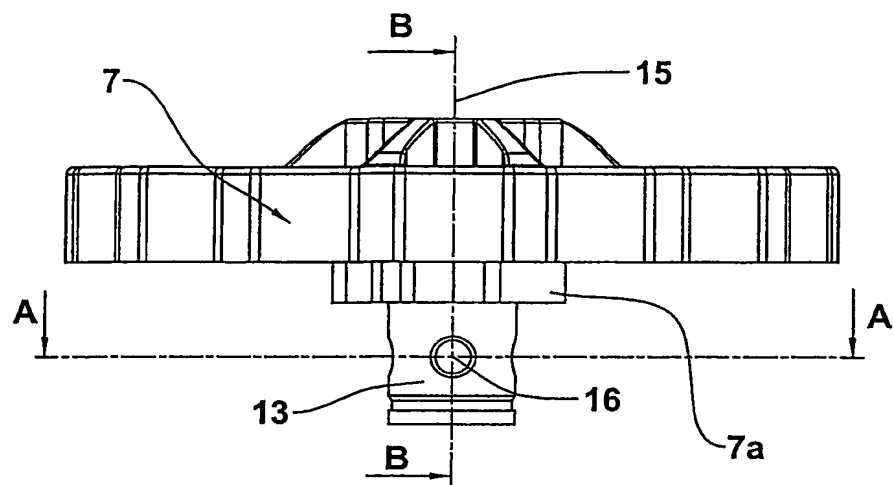


FIG.11

FIG.12

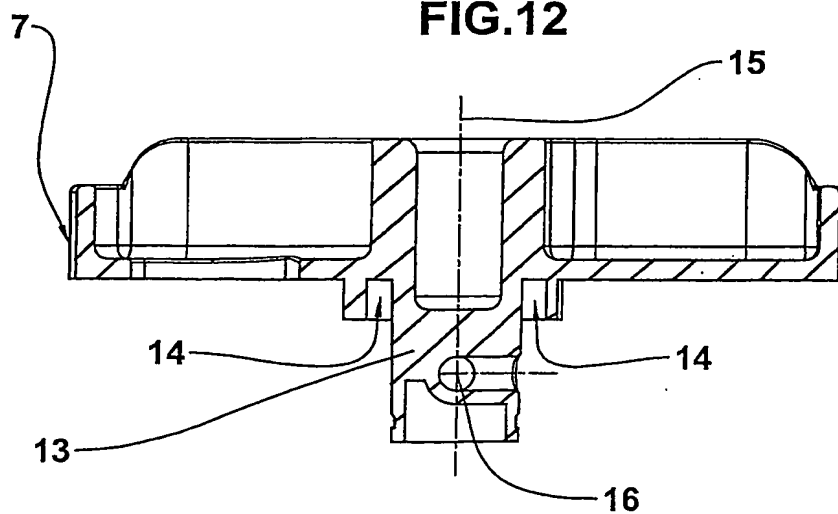


FIG.13

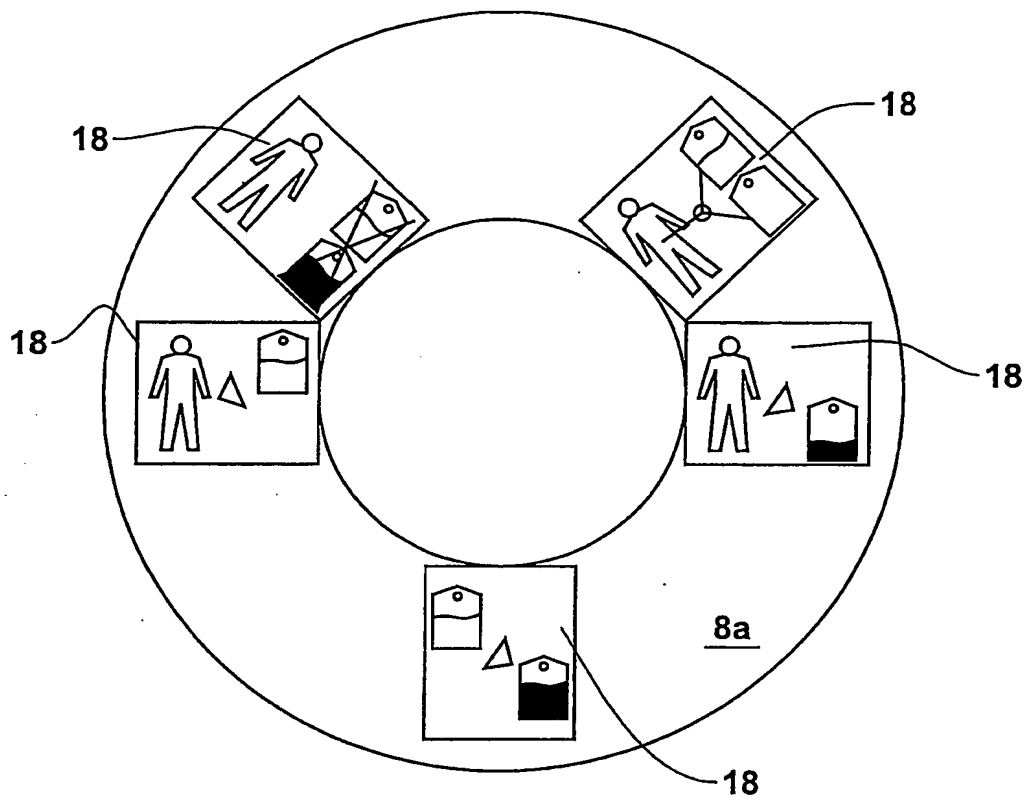
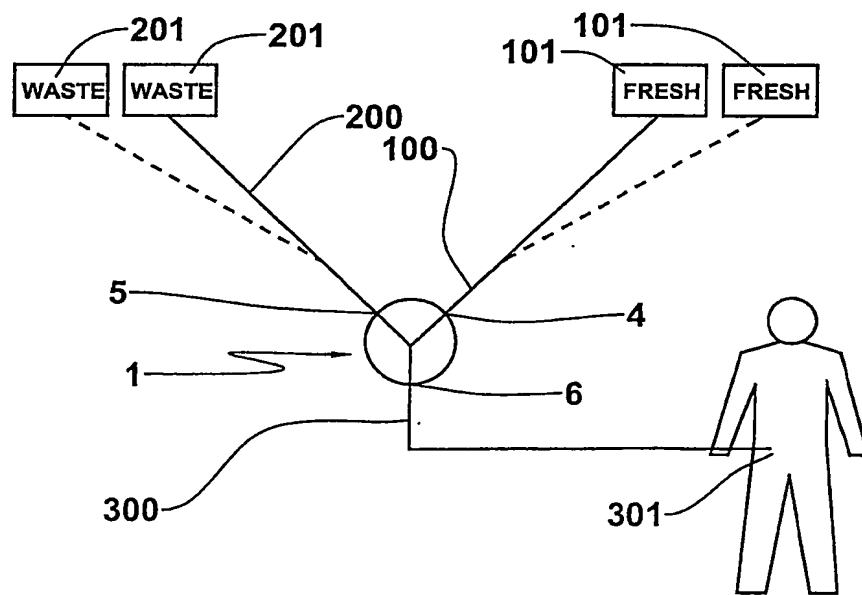


FIG.14



INTERNATIONAL SEARCH REPORT

International Classification No
PCT/IB 03/03166

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 A61M39/22

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 A61M

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the International search (name of data base and, where practical, search terms used)

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C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 4 904 245 A (CHEN ET AL.) 27 February 1990 (1990-02-27) the whole document	1-30
X	US 4 821 996 A (PELUSO ET AL.) 18 April 1989 (1989-04-18)	1, 29, 30
A	column 2, line 26 -column 3, line 39; figures 1,A,B,3,1A-13	2-28
X	US 6 135 153 A (BRACK LEGAL REPRESENTATIVE BY ET AL) 24 October 2000 (2000-10-24) figures 1,7-13	1, 29, 30
A	EP 1 106 191 A (JMS CO LTD) 13 June 2001 (2001-06-13) figures 2,3,9-11	1-16, 29, 30
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Date of the actual completion of the international search

24 November 2003

Date of mailing of the international search report

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A	US 5 104 387 A (KRAMLINGER ET AL.) 14 April 1992 (1992-04-14) -----	

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

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Patent document cited in search report		Publication date	Patent family member(s)	Publication date
US 4904245	A	27-02-1990	NONE	
US 4821996	A	18-04-1989	NONE	
US 6135153	A	24-10-2000	NONE	
EP 1106191	A	13-06-2001	JP 11128343 A CA 2341194 A1 EP 1106191 A1 US 6589197 B1 WO 0010626 A1	18-05-1999 02-03-2000 13-06-2001 08-07-2003 02-03-2000
US 5104387	A	14-04-1992	AU 7993791 A WO 9118632 A1	31-12-1991 12-12-1991

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